

2013 HARTWELL ESTATE RESERVE SAUVIGNON BLANC
CARNEROS, NAPA VALLEY



*100% Hartwell Estate Vineyards
Carneros, Napa Valley
100% Sauvignon Blanc*

*Harvested September 2- 6, 2013
Aged 18 months sur-tees in 100% new French oak
9L cases produced: 125
Release Date: Fall 2015*

Once again we proudly present our most limited and exclusive offering – The 2013 Hartwell Estate Reserve Sauvignon Blanc, produced from our four-acre estate vineyard in Los Carneros, Napa Valley's coolest and southernmost appellation. Crafted solely from the incomparable and highly aromatic Sauvignon Musque clone, the 2013 Estate Reserve Sauvignon Blanc expresses the floral and tropical characteristics unique to this prized clonal selection. Grapes are meticulously sorted to eliminate imperfections and then gently whole-cluster pressed.

With a total production of 125 cases, this Southern Bordeaux-inspired release has been fermented in a combination of new French oak barrels. The wine was then aged sur-tees for 18 months in 100% new French oak barriques.

Aromatics of tropical fruits, pine nuts, apricot, orange zest, tangerine and day lilies immediately overwhelm the senses. Hushed in its youthfulness, it is followed on the palate with dramatic flavors of grapefruit, mandarin and a kiss of vanilla. Full-bodied, yet balanced and crisp, finishing with sweet acidity, the 2013 Hartwell Estate Reserve Sauvignon Blanc promises a long life ahead of drinking pleasure.

Benoit Touquette, Winemaker

*Grow the best grapes....
....Make the best wine.™*