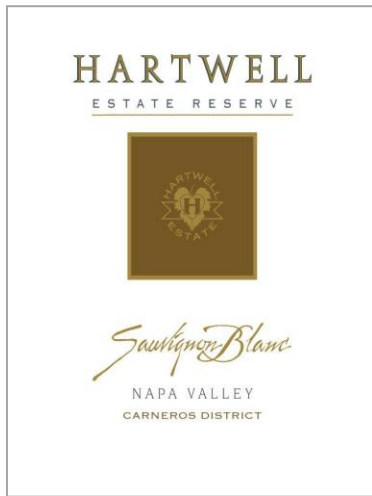


**2009 HARTWELL ESTATE RESERVE SAUVIGNON BLANC**  
CARNEROS, NAPA VALLEY



*100% Hartwell Estate Vineyards  
Carneros, Napa Valley  
100% Sauvignon Blanc*

*Harvested September 2-6, 2009  
Aged 18 months sur-tees in 100% new French oak  
9L cases produced: 100  
Release Date: Fall 2011*

Once again we are proud to present our most limited and exclusive offering – The 2009 Hartwell Estate Reserve Sauvignon Blanc, produced from our four-acre estate vineyard in Los Carneros, Napa Valley's coolest and southernmost appellation. Crafted solely from the unique and highly aromatic Sauvignon Musque clone, the 2009 Estate Reserve Sauvignon Blanc showcases the floral and tropical characteristics only found in this prized clonal selection. Grapes are meticulously sorted to eliminate imperfections and then gently whole-cluster pressed.

With a total of just 100 cases, this Bordeaux-inspired release has been fermented in 75% new French oak barrels and 25% in our concrete egg fermenter. The wine was then aged sur-tees for 18 months in 100% new French oak barriques.

An enrapturing bouquet of pineapple, lemon curd and Thai coconut unfurls from the glass, followed on the palate by bold and dramatic flavors spanning Asian pear, coconut custard, mission fig and spice box. Full-throttled, yet refined, the 2009 Hartwell Estate Reserve Sauvignon Blanc exhibits a youthful exuberance but promises a long life ahead of drinking pleasure.

*Benoit Touquette, Winemaker*

*Grow the best grapes....  
....Make the best wine.™*