

**2010 HARTWELL ESTATE RESERVE SAUVIGNON BLANC**  
CARNEROS, NAPA VALLEY



**HARTWELL**  
ESTATE VINEYARDS

*100% Hartwell Estate Vineyards  
Carneros, Napa Valley  
100% Sauvignon Blanc*

*Harvested September 13<sup>th</sup> – 19<sup>th</sup>, 2010  
Aged 18 months sur-les in 100% new French oak  
9L cases produced: 185  
Release Date: Spring 2012*

Once again we proudly present our most limited and exclusive offering – The 2010 Hartwell Estate Reserve Sauvignon Blanc, produced from our four-acre estate vineyard in Los Carneros, Napa Valley's coolest and southernmost appellation. Crafted solely from the incomparable and highly aromatic Sauvignon Musque clone, the 2010 Estate Reserve Sauvignon Blanc showcases the floral and tropical characteristics unique to this prized clonal selection. Grapes are meticulously sorted to eliminate imperfections and then gently whole-cluster pressed.

With a total production under 200 cases, this Bordeaux-inspired release has been fermented in a combination of new French oak barrels and a concrete egg. The wine was then aged sur-les for 18 months in 100% new French oak barriques.

Ethereal aromatics of pineapple, Mandarin orange, Thai coconut and honeysuckle dance from the glass, followed on the palate by dramatic flavors of Asian pear, coconut custard, mission fig and ripe kiwi. Full-throttled, yet refined, the 2010 Hartwell Estate Reserve Sauvignon Blanc exhibits a youthful exuberance but promises a long life ahead of drinking pleasure.

*Benoit Touquette, Winemaker*

*Grow the best grapes....  
....Make the best wine.™*