

**2011 HARTWELL ESTATE SAUVIGNON BLANC**  
CARNEROS, NAPA VALLEY



**HARTWELL**  
ESTATE VINEYARDS

*100% Hartwell Estate Vineyards  
Carneros, Napa Valley  
100% Sauvignon Blanc*

*Harvested September 28<sup>th</sup> – October 2<sup>nd</sup>, 2011  
Aged five months  
9L cases produced: 325  
Release Date: Spring 2012*

Three Sauvignon Blanc clones provide distinct characteristics in this intensely flavorful wine from our estate vineyard in Carneros, Napa Valley's coolest and southernmost appellation.

Grapes were carefully sorted and gently whole-cluster pressed before the juice was fermented three ways: 70% in small stainless steel barrels, 20% in seasoned French oak barrels and 10% in concrete eggs. The wine was aged on the lees for five months and stirred frequently with a small percentage of the lots undergoing malolactic fermentation for additional texture and aromatic complexity.

The 2011 Hartwell Estate Sauvignon Blanc showcases classic varietal aromas of cantaloupe, eucalyptus, kiwi and lemongrass. On the palate, complex flavors of pink grapefruit, Galia melon, and wet stone join the aromatic components, finishing with a sweet and refreshing acidity.

This Sauvignon Blanc can be enjoyed upon release, while time in the bottle will enhance its delicious mineral characteristics.

*Benoit Touquette, Winemaker*

*Grow the best grapes....  
....Make the best wine.™*