

2011 HARTWELL ESTATE RESERVE SAUVIGNON BLANC
CARNEROS, NAPA VALLEY



HARTWELL
ESTATE VINEYARDS

*100% Hartwell Estate Vineyards
Carneros, Napa Valley
100% Sauvignon Blanc*

*Harvested September – , 2011
Aged 18 months sur-tees in 100% new French oak
9L cases produced: 150
Release Date: Fall 2013*

Once again we proudly present our most limited and exclusive offering – The 2011 Hartwell Estate Reserve Sauvignon Blanc, produced from our four-acre estate vineyard in Los Carneros, Napa Valley’s coolest and southernmost appellation. Crafted solely from the incomparable and highly aromatic Sauvignon Musque clone, the 2011 Estate Reserve Sauvignon Blanc expresses the floral and tropical characteristics unique to this prized clonal selection. Grapes are meticulously sorted to eliminate imperfections and then gently whole-cluster pressed.

With a total production of 150 cases, this Southern Bordeaux-inspired release has been fermented in a combination of new French oak barrels and a concrete egg. The wine was then aged sur-tees for 18 months in 100% new French oak barriques.

Ethereal aromatics of passion fruit, orange blossom, vanilla cream, candied pineapple and gun-flint dance from the glass, followed on the palate by dramatic flavors of Riviera pear, peach pit, cotton candy and banana flambé. Full-bodied, yet balanced and crisp, finishing with sweet acidity, the 2011 Hartwell Estate Reserve Sauvignon Blanc exhibits a youthful exuberance but promises a long life ahead of drinking pleasure.

Benoit Touquette, Winemaker

*Grow the best grapes....
....Make the best wine.™*